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PROVISIONAL SPECIFICATION FOR THE INVENTION ENTITLED

5

LIGHTING DEVICE

Field of the invention

The present invention relates to a lighting device, in particular to a lighting device having two modes of operation.

10 **Background of the invention**

The present invention seeks to provide a lighting device having two modes of operation so that it can operate as a flashlight or as a stand alone light source or lamp.

Summary of the invention

The present invention provides a portable battery powered lighting device with two modes of operation including a first mode for producing a beam and a second mode for producing an omnidirectional light source, said lighting device including a housing, said housing having opposite ends; and further including a removable end member, said end member including a light reflector whereby in said first mode said reflector is affixed to one end of said housing enclosing a light source to thereby produce a beam, and in said second mode, said end member is affixed to the other end of said housing whereby said end member acts as a stand, said housing and said end member being made of a polymeric material, said end member including a portion having a metal covering.

The housing can accommodate a battery means, and can further include a first closure means for closing a first end of said housing, second closure means for closing the other end of said housing, one of said first or second closure means having means for accommodating a light source, a circuit means for connecting said light source in a circuit including said battery means and a switch means.

The housing can be cylindrical.

The end member can include a front section joining to a rear frustoconical section. The frustoconical section can include a further section extending forwardly inside said frustoconical section. The frustoconical section can include an external surface which has said metal covering fitted thereto.

The switch means can be removable.

The present invention also provides a portable self contained lighting device of modular construction including a housing for accommodating a power source, said housing being open at both ends, closure means for closing each end of said housing, a lamp means accommodated by 5 one of said closure means, said lamp means and said power source being connected in series via a circuit including a removable switch.

The present invention further provides a removable switch for a portable electric lighting device including a body having a base, a first conductive contact extending from said base and is connected with one pole of a switch mechanism on a front face of said body, said switch 10 mechanism also connecting to a second conductive contact in the base of said housing whereby said first conductive contact is connected to said second conductive contact when said switch is closed.

The body can include wing elements extending therefrom.

The first conductive contact can includes a tongue of metal connected with said one pole 15 of said switch mechanism.

The present invention also provides a lighting device having a housing which includes lamp means, battery housing to receive at least one battery and switch means to open and close a circuit between said lamp means and terminals of said at least one battery when located in said housing said lighting device including a lanyard of a loop of cord attached to said housing 20 characterised by said lanyard having a proximal end attached to said housing and a distal end, whereby said distal end is adapted to be releasably attached to said housing.

The housing can include a member which will releasably attach said distal end.

The member can be a hook means.

The member can include an aperture means.

25 The distal end can include a hook means to engage said aperture means.

The present invention further provides a flashlight having a battery housing and a lens region, said lens region including a lamp means and a body portion therearound, said body portion including two spaced apart grooves therearound and a decorative annulus between said grooves, said annulus including annular ridges thereon to sit in said grooves, to thereby hold said 30 annulus in place on said body portion.

The body portion and said annulus can be generally frustoconical in shape.

The applicant does not concede that the prior art discussed in the specification forms part of the common general knowledge in the art at the priority date of this application.

Brief description of the drawings

An embodiment or embodiments of the present invention will now be described, by way of example only, with reference to the accompanying drawings, in which:

- 5 Figure 1 shows a cross section of a first embodiment of the invention in elevation;
- Figure 2 shows a cross section of Figure 1 along the line A-A;
- Figure 3 shows an exploded view of the embodiment of Figure 1;
- Figure 4 shows an alternative mode of operation of the embodiment of Figure 1;
- Figure 5 shows an external view of the embodiment of Figure 1;
- 10 Figure 6 shows a second embodiment of the invention; and
- Figure 7 shows an alternative form of lanyard.

Detailed description of the embodiment or embodiments

Referring to Figure 1, the lighting device 10 includes an open ended cylindrical tube 12 housing a number of dry cells or batteries 14, 16, 18 which are accommodated in the housing 12 between a bottom closure member 20 and top closure member 22. The bottom closure member 20 screws onto one end of the cylindrical housing 12 and a spring 24, held in the base of the closure member 20, biases the batteries 14, 16, 18 towards the top closure member 22. The spring 24 is, for example, a metal spiral spring.

The upper closure member 22 is cylindrical and has an internal thread 26 which is 20 screwed onto an external thread at the top end of the cylindrical housing 12. Top closure member 22 also has a external surface with a thread 28 for mating of a reflector assembly 30 thereto.

The reflector assembly 30 includes a front cylindrical section 32 joined to a frustoconical rear section 34. A further cylindrical section 36 extends forwardly towards front cylindrical section 32 inside the frustoconical section 34. Section 36 includes an internal screw thread 38 for mating with the external screw thread 28 on the top end closure 22. An O-ring 37 acts as a friction washer between the screw threaded internal surface 38 of the further cylindrical section 36 and the screw threaded section 28 of the top end closure 22 to prevent unwanted relative rotation. The threaded section 36 has at the forwardly facing end thereof a flange 40 or annular ring acting as a stop for the threaded section 36. The cylindrical front section 32 provides

support for a reflector 42 and a transparent lens or cover plate 44. The reflector 42 can be made of a polymeric or plastics material covered with a highly reflective coating.

The frusto-conical section 34 has two similar grooves 7 and 9 near the beginning and end of the frustoconical portion which is covered with a frustoconical annulus 46 to provide both a decorative feature and a reinforcing for the reflector assembly 30. The annulus 46 has flanges at the rims thereof which make a firm pressing fit with slots or grooves and in the frusto-conical section 34. The frustoconical annulus, being of metal adds weight to the reflector assembly 30, thus assisting the reflector assembly to serve the function of a base as will be described below in relation to figure 4.

10 The reflector assembly 30 can be provided with a serrated or jagged ring 31 for gripping, frictional contact or similar purposes.

The cylindrical upper end closure member 22 is closed at one end by a discoid covering 50 in the centre of which is an upstanding internally threaded socket 52 for accommodating light bulb 54 of the Edison screw type. The light bulb 54 is screwed into the socket 52 until it engages with the pole 60 of the battery 18. The interior or base of the socket 52 is provided with a conductive contact 51. Batteries 18, 16 and 14 are connected in series and biased together by the spring 24, which can be compressed by tightening the bottom closure member 20 onto the housing 12 to provide the necessary contact. A circuit comprising the batteries 14, 16, 18, light bulb and interior circuit components 66, 68 are connected through a switch 70. Interior circuit components 66, 68 can be wire or metal strip elements or such as within the knowledge of the person skilled in the art. These components 66, 68 can be secured to the interior of the housing 12 and connect respectively conductive contact 51 of socket 52 to switch 70 and switch 70 to pole 61 of battery 14 via metal spring 24. The switch 70 can be, for example, of a sliding, a press button, or a rotary type of operation.

25 The switch 70 is designed to be replaceable and includes a switch body portion 72 from which extends a metal tongue 74 at the end of which is a bent prong 76. The tongue 74 and the prong 76 act as a spring when the switch 70 is slid into the accommodating bay 80 formed in the body of the cylindrical housing 12. The switch 70 has wings 82 extending outwardly from the central portion 78 of the switch body portion 72. These wings 82 interact with the slots 86 cut in the bay 80 of the housing 12 (see Figure 3). The switch 70 has an electrical contact (not shown) on the underside of the body portion 72 which contacts the fixed contact 90 at the closed end of the bay 80. In this way, the switch 70 can be removed and replaced as required as the switch element 88 wears with time or as the contacts become corroded or lose their resilience. The tongue 74 and prong 76 are resiliently biased by the positioning of the switch 70 in the

housing 12 to the conductive contact on the interior surface of the discoid covering 50 of the end closure member 22 forming part of circuit component 66. The socket 52 for the light bulb 54 is, as stated, also provided on its interior threaded surface or the base thereof with a conductive contact 51 enabling current to flow through the light bulb 54 in the usual manner of an Edison fitting from the knob 55 to the exterior screw threaded shell 57.

As shown in the exploded view of Figure 3, the housing 12 for the batteries 14, 16, 18 is essentially an open ended cylindrical tube with screw threaded ends 23, 25 to accommodate the closure members 20 and 22 on the threaded portions 23 and 25 respectively. The housing 12 has a longitudinal slot 92 in the housing 12 along part of its longitudinal axis. The slot 92 is closed below the threaded section 25 to form bay 80, which is bordered by a docking flange 94. The flange 94 is of a U-shape having an internal slot 86 acting as rails for the wings 82 of the switch 70. The switch central portion 78 is shaped in a complementary manner to the shape of the bay 80 so that when the wings 82 are accommodated in and slid along the slot 86, the switch 70 is held in a fixed relation to the contact 90 as are the tongue 74 and prong 76 to the top closure member 22. The slot 86 in the body of the housing 12 provides a reliable and sure fit to accommodate the switch 70 and align it with the contact 90.

The screwing on of the closure 22 pushes and secures the switch 70 into position. The closure 22 ensures that the contacts engage each other.

The exterior of the housing 12 can be provided with ribs or ridges 97 to act as a grip.

Figure 1 shows the operation of the lighting device as a flashlight whereby the reflector 42 provides a beam of light in the usual manner. A second mode of operation of the lighting device according to the invention is possible as shown in Figure 4. By unscrewing the reflector assembly 30 from the top closure member 22 the light source is exposed in its socket. By having the exterior diameter of the end closure member 20 matching the interior diameter of the forward facing section 38 of light bulb reflector assembly 30, the bottom end closure member can be fitted therein. Such fitting can include a press fit or a screw threaded arrangement or such as within the knowledge of a person skilled in the art. The cylindrical and frustoconical sections 34 and 32 can now form a stand for the cylindrical housing 12 forming a candle-like light source providing a substantially omnidirectional illumination.

Referring to Figure 5, the lighting device can include on the cylindrical housing 12 at that end, an eyelet 120 or alternatively on the bottom end closure member 20 a central eyelet 130 to receive a lanyard or loop 110 or 112 respectively. That is, a rope or cord, for example, is looped

through the aperture 100 in the eyelet 120 or aperture 102 in the eyelet 130 so that the loop 110 or 112 respectively enables the lighting device 10 to be carried or suspended therefrom.

Further, when the eyelet 120 is provided on the housing 12, then a hook 122 can be provided on a diametrically opposite location, so that the distal end of loop 110 can be releasably caught onto a hook 122 as shown in dotted line 114. This will allow the lighting device 10 to be suspended by the now decreased diameter of loop in a generally plumb fashion. If the lanyard 110 is not caught onto hook 122, the lighting device will hang in a non-plumb fashion. Alternatively the loop 110 or 112 can have a hook 132 attached directly to the loop or indirectly, whereby the hook 132 is on an extra length of rope or cord.

The hook 132 if on the lanyard 110 which can then be attached to the hook 122. Alternatively the eyelet 130 can be provided with a suitably sized aperture whereby the hook 132 on lanyard 112 can be connected to the eyelet 130 in addition to the other end of the lanyard 112.

By this means, the lighting device can be securely suspended in a substantially vertically downward orientation.

An alternative arrangement for a lanyard attachment is illustrated in Figure 7, which shows the base, end or bottom closure 20 of a lighting device. The bottom closure 20 is provided with two apertures at diametrically opposed locations. The two apertures are formed in side arms 186 and 188 which extend from a centrally located diametrically extending shoulder 189 to create a cruciform appearance. The two apertures in the side arms 186, 188 are used to support the lanyard 180.

The lanyard 180 comprises a loop formed by knotting a cord 182, the knot being hidden from view inside conical ferrule 184. The end 190 of the lanyard 180 is held on one side arm 186 by being threaded through the aperture in the arm 186, and passing the lanyard through itself so that the lanyard is captured onto the arm 186. A hook 192, attached to the ferrule 184, attaches the other end 191 onto the other side arm 188 whereby the end 20 of the flashlight can be suspended as described above.

If desired, a single thread or end of the lanyard 180 can be threaded through the aperture in arm 186, whereby both ends of the lanyard 180 can be then threaded through an aperture in the ferrule 184 (with hook 192), and the two ends of the lanyard 180 tied in a figure-8 knot or similar, with the ferrule 184 then being pushed along to cover the knot made.

A second embodiment of the invention is shown in Figure 6 and includes a housing 150 to accommodate two batteries, for example, C or D sized batteries. The embodiment of Figure 1,

as shown accommodates three batteries. The end covering 160 is also of a slightly different shape to that shown for the embodiment of Figure 1, having a shallower frustro-conical section 164 with all the other elements of the lighting device being substantially as described with respect to Figures 1-5.

5 It will be understood that the invention disclosed and defined herein extends to all alternative combinations of two or more of the individual features mentioned or evident from the text. All of these different combinations constitute various alternative aspects of the invention.

10 The foregoing describes embodiments of the present invention and modifications, obvious to those skilled in the art can be made thereto, without departing from the scope of the present invention.

Claims

1. A portable battery powered lighting device with two modes of operation including a first mode for producing a beam and a second mode for producing an omnidirectional light

5 source, said lighting device including a housing, said housing having opposite ends; and further including a removable end member, said end member including a light reflector whereby in said first mode said reflector is affixed to one end of said housing enclosing a light source to thereby produce a beam, and in said second mode, said end member is affixed to the other end of said housing whereby said end member acts as a stand, said housing and said end member being
10 made of a polymeric material, said end member including a portion having a metal covering.

2. A portable battery powered lighting device as claimed in claim 1, wherein said housing accommodates a battery means, and further includes a first closure means for closing a first end of said housing, second closure means for closing the other end of said housing, one of said first or second closure means having means for accommodating a light source, a circuit means for
15 connecting said light source in a circuit including said battery means and a switch means.

3. A portable battery powered lighting device as claimed in claim 1 or claim 2, wherein said housing is cylindrical.

4. A portable battery powered lighting device as claimed in any one of the previous claims wherein said housing, said first or second closure means or said end member is made of a
20 polymeric material.

5. A portable battery powered lighting device as claimed in any one of the previous claims wherein said end member includes a front section joining to a rear frustoconical section.

6. A portable battery powered lighting device as claimed in any one of the previous claims wherein said frustoconical section includes a further section extending forwardly inside
25 said frustoconical section.

7. A portable battery powered lighting device as claimed in any one of the previous claims wherein said frustoconical section includes an external surface which has said metal covering fitted thereto.

8. A portable battery powered lighting device as claimed in any one of the previous
30 claims wherein said switch means is removable.

9. A portable self contained lighting device of modular construction including a housing for accommodating a power source, said housing being open at both ends, closure means for closing each end of said housing, a lamp means accommodated by one of said closure means,

said lamp means and said power source being connected in series via a circuit including a removable switch.

10. A removable switch for a portable electric lighting device including a body having a base, a first conductive contact extending from said base and is connected with one pole of a
5 switch mechanism on a front face of said body, said switch mechanism also connecting to a second conductive contact in the base of said housing whereby said first conductive contact is connected to said second conductive contact when said switch is closed.

11. A removable switch as claimed in claim 10 wherein said body includes wing elements extending therefrom.

10 12. A removable switch as claimed in claim 10 or 11, wherein said first conductive contact includes a tongue of metal connected with said one pole of said switch mechanism.

13. A lighting device having a housing which includes lamp means, battery housing to receive at least one battery and switch means to open and close a circuit between said lamp means and terminals of said at least one battery when located in said housing said lighting device
15 including a lanyard of a loop of cord attached to said housing characterised by said lanyard having a proximal end attached to said housing and a distal end, whereby said distal end is adapted to be releasably attached to said housing.

14. A lighting device as claimed in claim 13, wherein said housing includes a member which will releasably attach said distal end.

20 15. A lighting device as claimed in claim 13 wherein said member is a hook means.

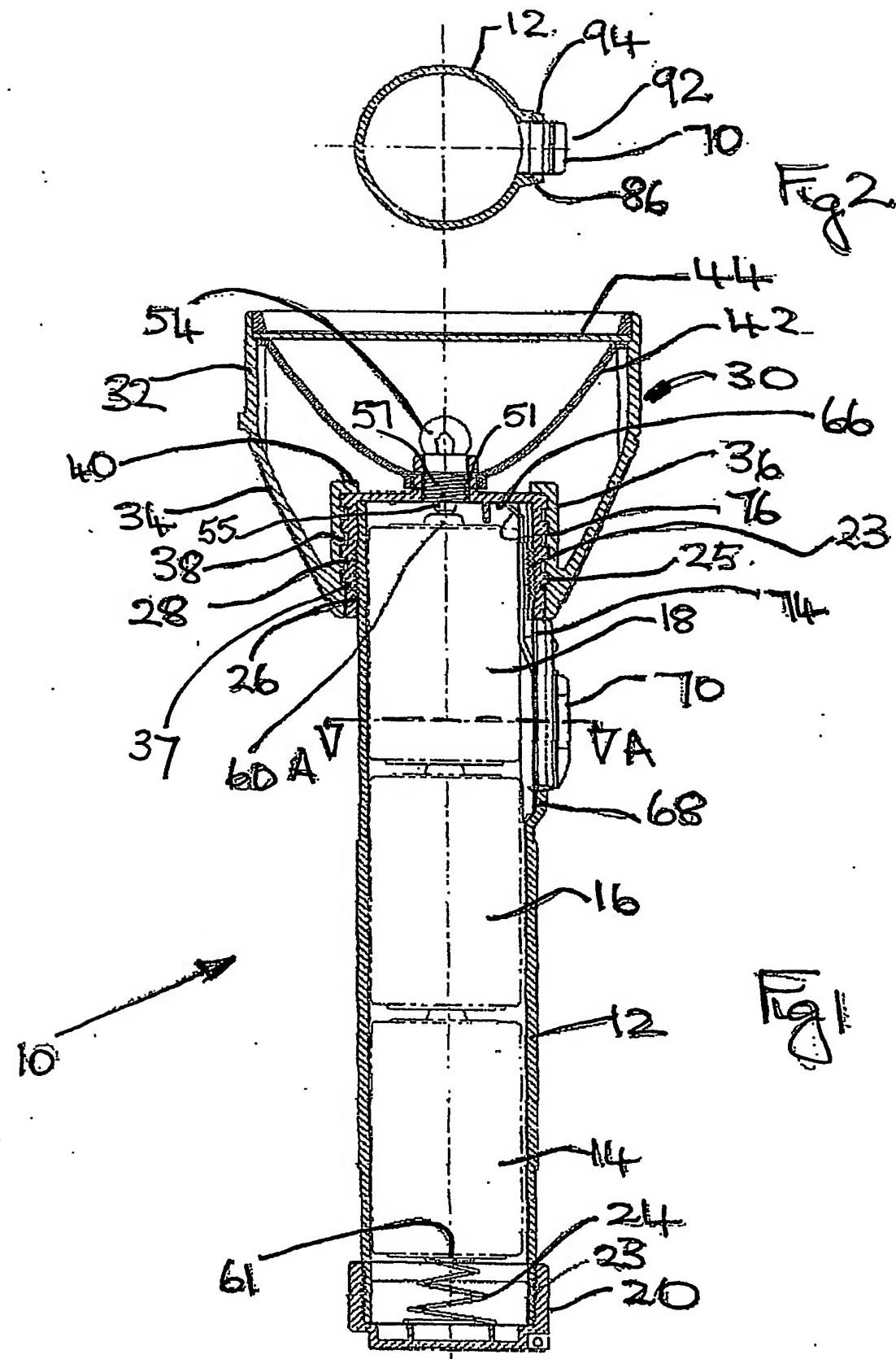
16. A lighting device as claimed in claim 14 wherein said member includes an aperture means.

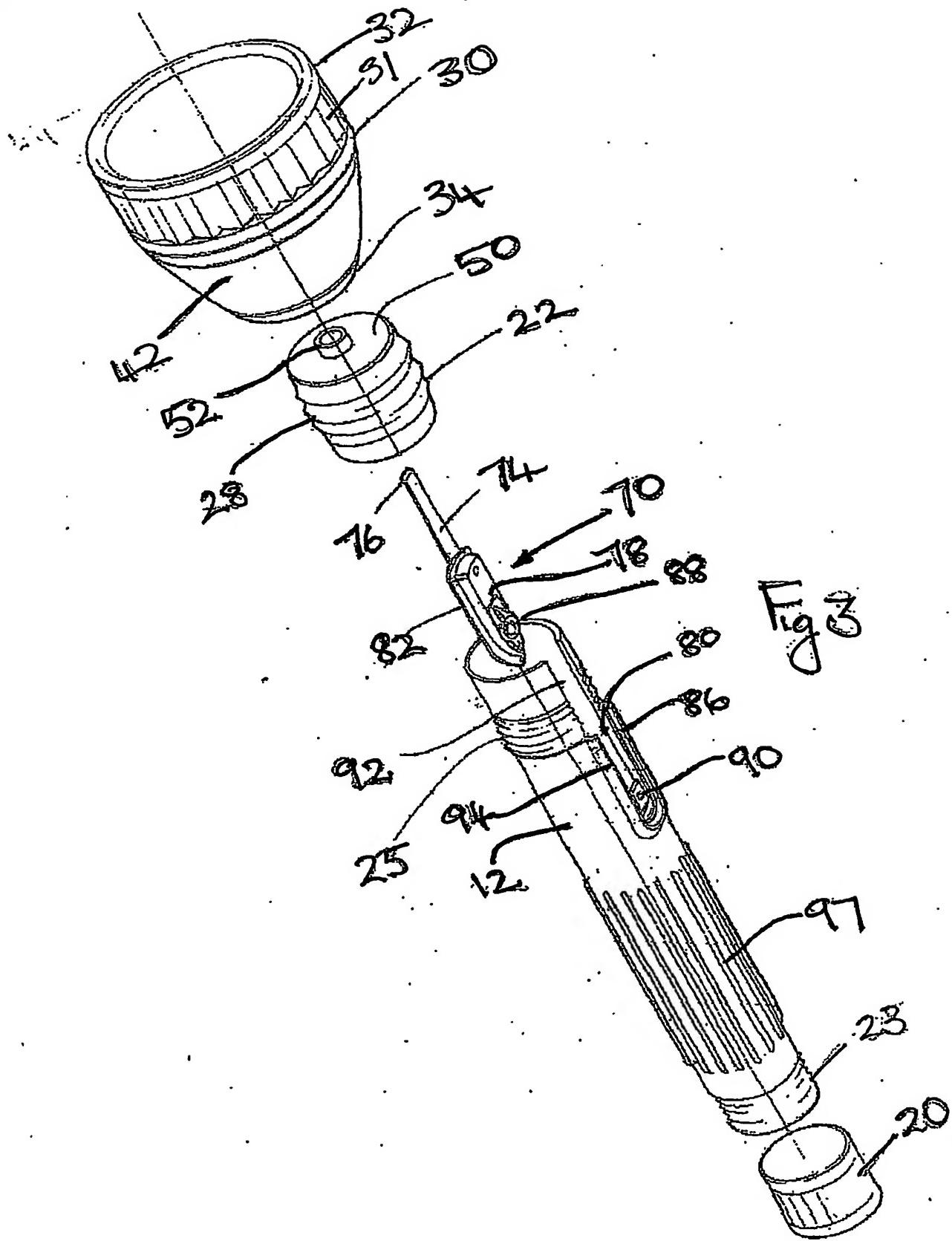
17. A lighting device as claimed in claim 16 wherein said distal end includes a hook means to engage said aperture means.

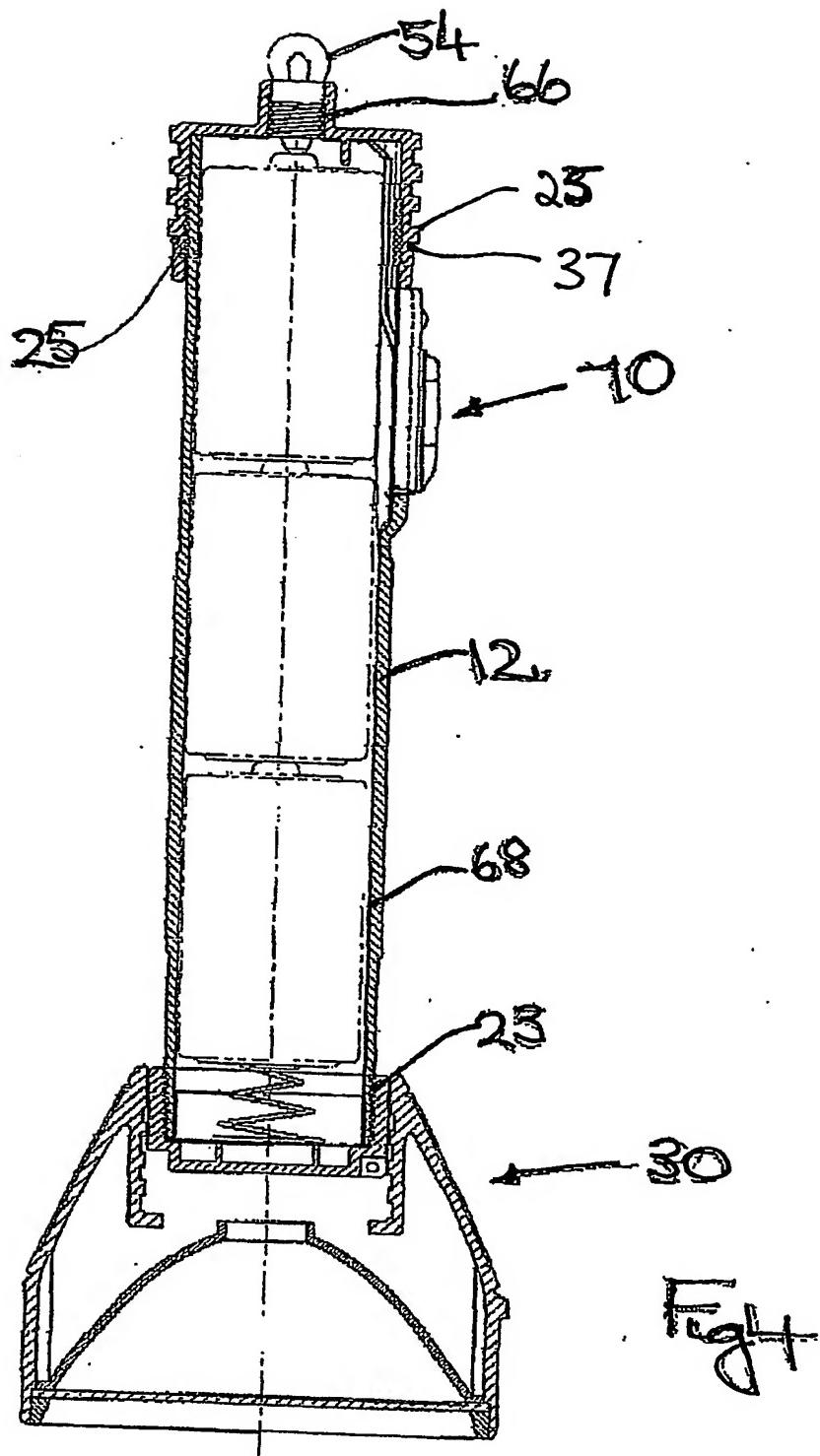
25 18. A flashlight having a battery housing and a lens region, said lens region including a lamp means and a body portion therearound, said body portion including two spaced apart grooves therearound and a decorative annulus between said grooves, said annulus including annular ridges thereon to sit in said grooves, to thereby hold said annulus in place on said body portion.

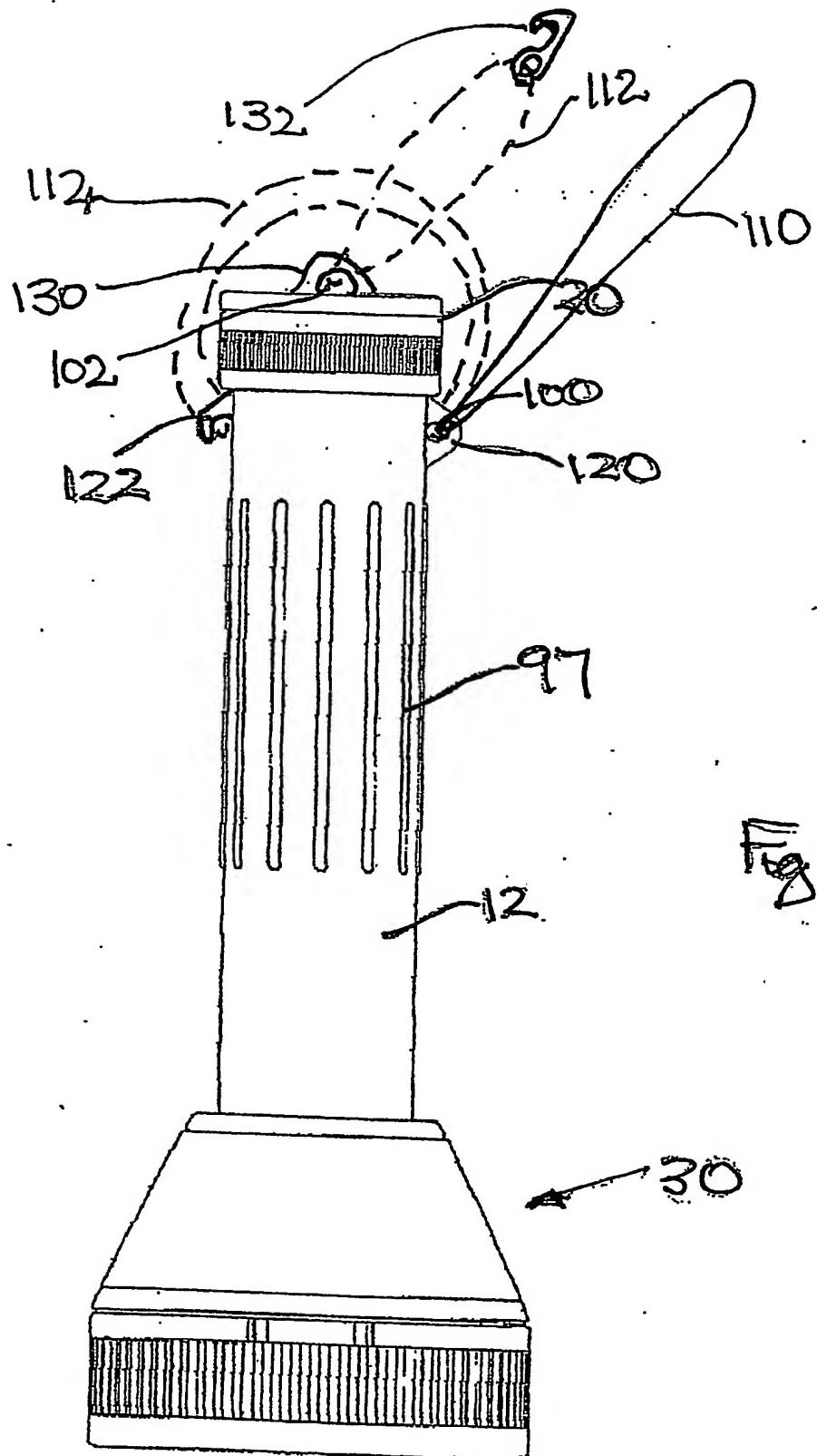
30 19. A flashlight as claimed in claim 18 wherein said body portion and said annulus are generally frustoconical in shape,

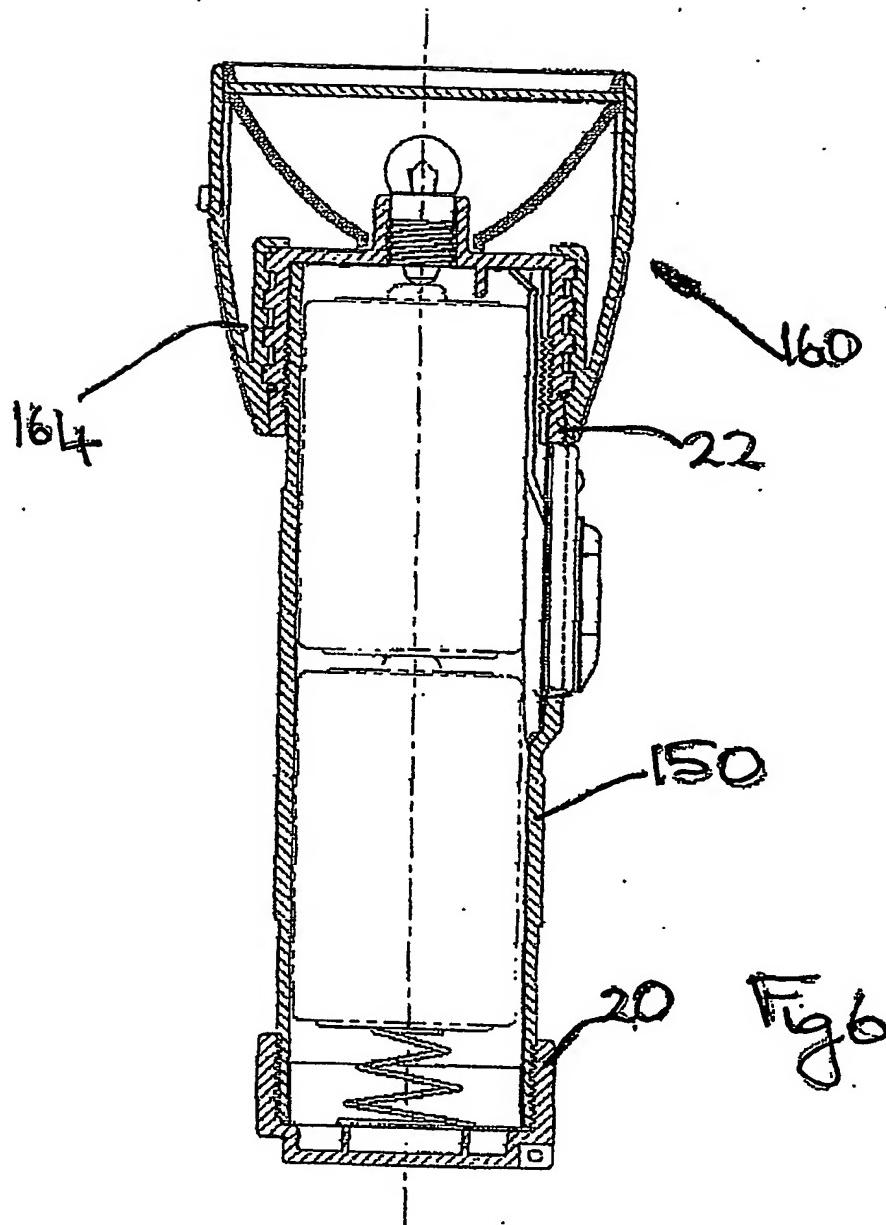
Dated this 29th day of April 2003
EVEREADY BATTERY COMPANY, INC
by its patent attorneys
HALFORD & Co

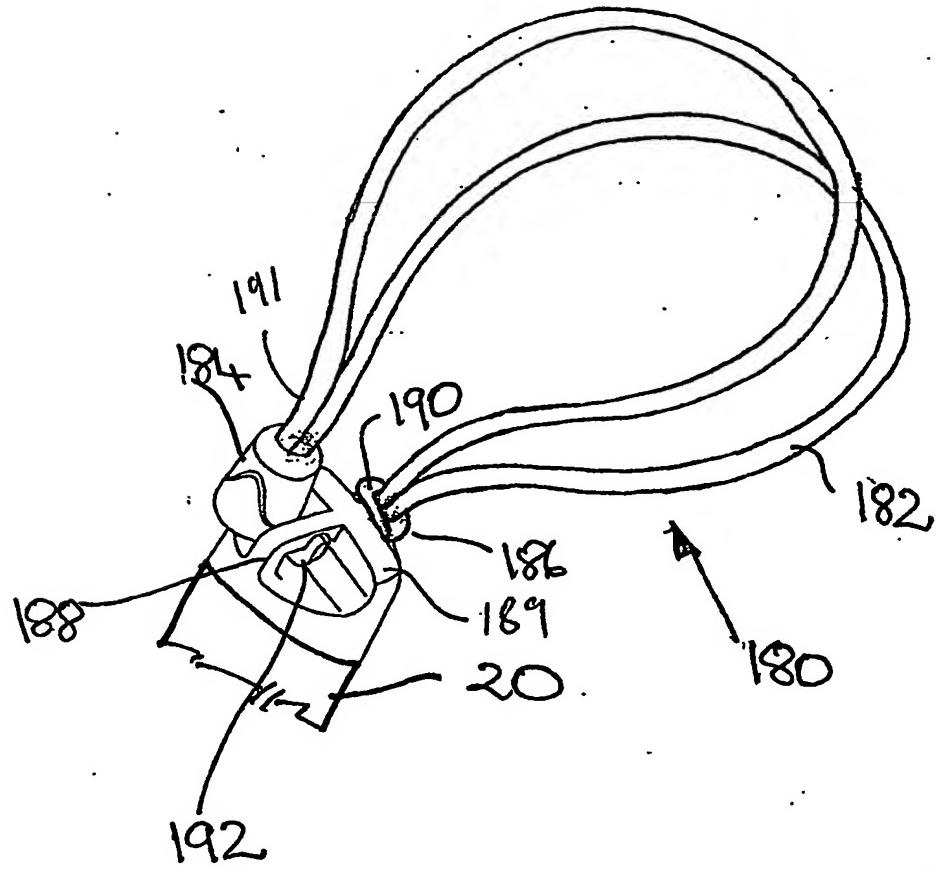












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